Accufix System Enhancements for eLoran

Presented to:

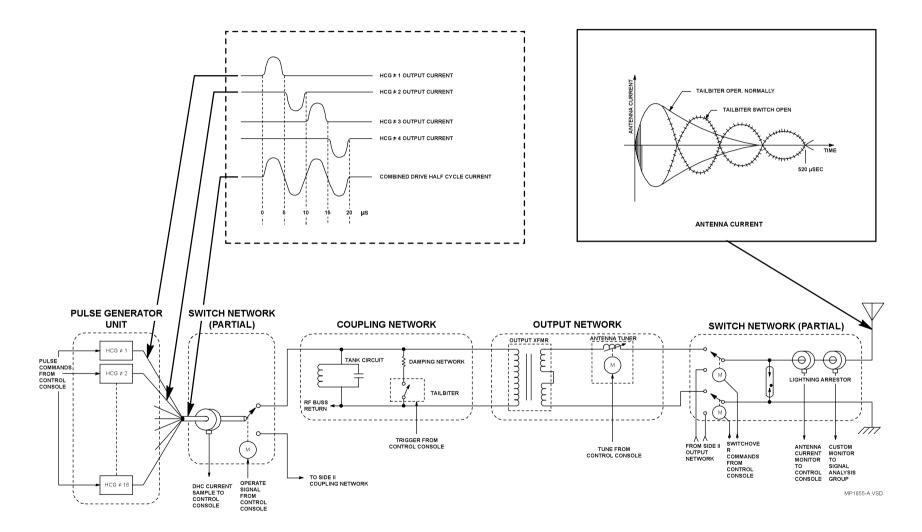
NAV08/ILA37 London, UK 28 October, 2008 PRESENTED BY:



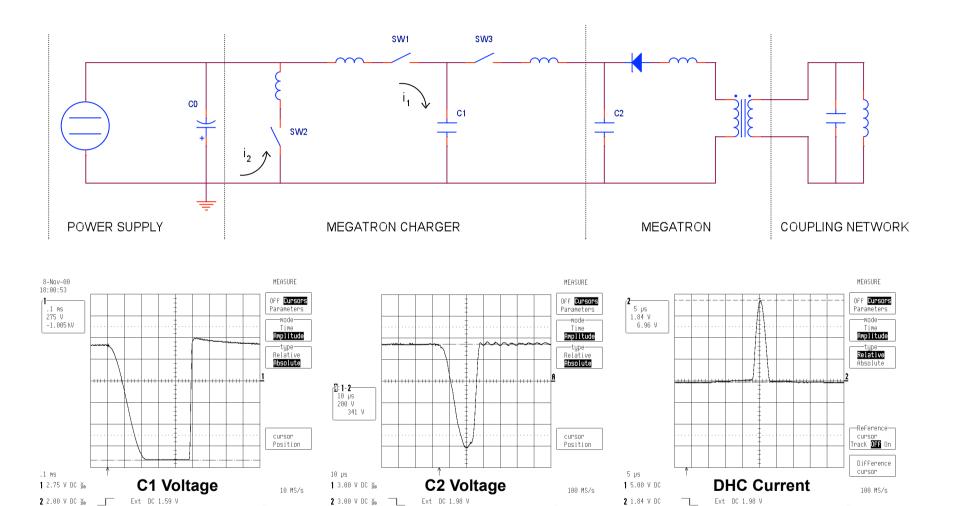
Overview

- Brief description of Accufix transmitter means of pulse generation and control
- eLoran evolving signal standards
- Audit of Accufix performance for eLoran
- Evolution of Accufix design
- Impact to existing owners and operators
- Summary

Accufix Pulse Generation and Control



Accufix Pulse Generation and Control



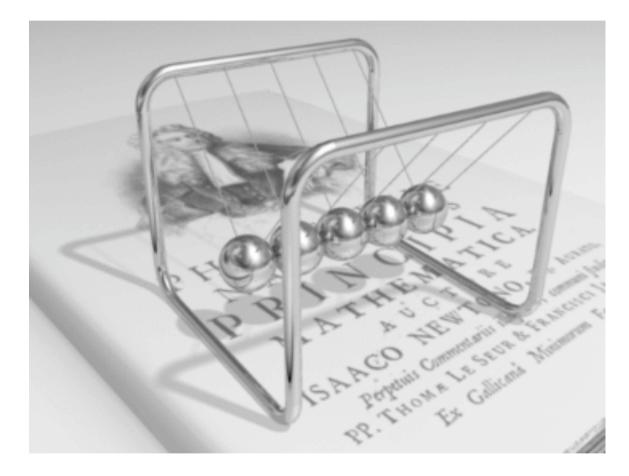
NORMAL

Megapulse Incorporated

NORMAL

NORMAL

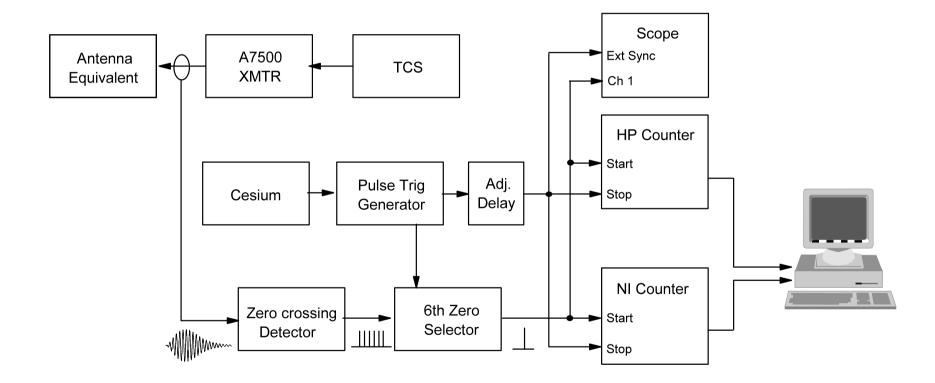
Accufix Pulse Generation and Control



Consequence of eLoran Standards

- Performance requirements evolving
- Some new performance requirements are expressed in terms of the 1, 5, & 10 second exponential averages needed by mode and also in the intra-pulse timing stability requirements. More to follow?
- Receiver manufacturers want generally tighter tolerances everywhere to reduce the problems they already have to deal with.

Accufix 7500 Assessment – Test Set-Up

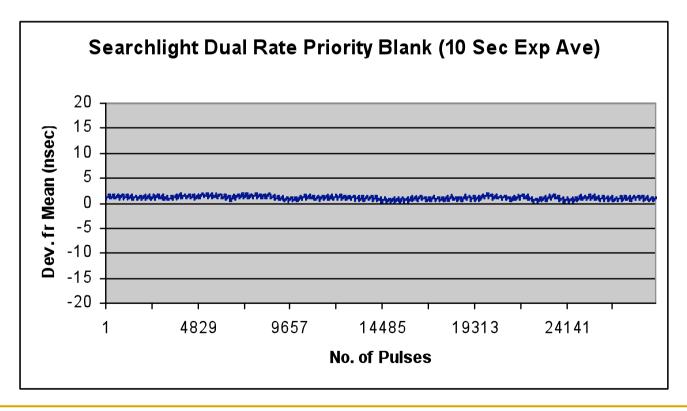


Accufix 7500 Assessment – Test Set-Up

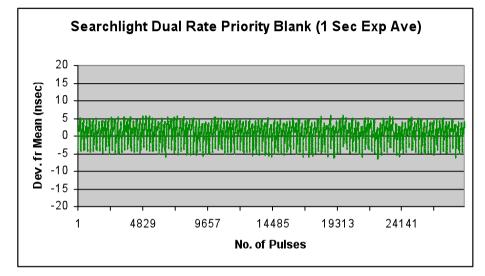
- Baseline measurements
 - □ Single and Dual (multiple pairs) rate, full power
- Test measurements
 - **TCS** switchovers
 - Coupling/Output Networks switchovers
 - Effect of mistuned Coupling networks
 - Tuning bumps
 - HCG Maintenance
 - **Blink mode**
 - Pulse to Pulse timing
- Analyzed >7.5 Million pulses

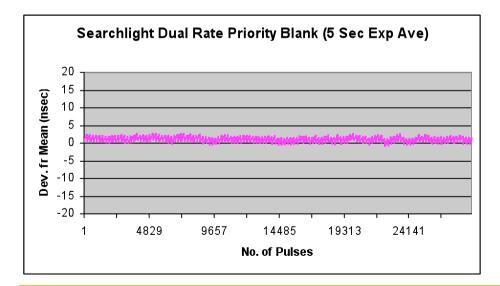
Test Data – Baseline "All Good" Condition

The 10 second exponential average of all navigation pulses shall be < 25 ns of UTC; Timing receiver requirement.</p>



Test Data - Baseline "All Good" Condition





 The 1 second exp. average of all navigation pulses <100 ns of UTC; Aviation (RNP 0.3) requirement.

 The peak to peak variation of 5 second exp. average of all navigation pulses <10 ns within 20 minute period; Maritime HEA and Frequency requirement.

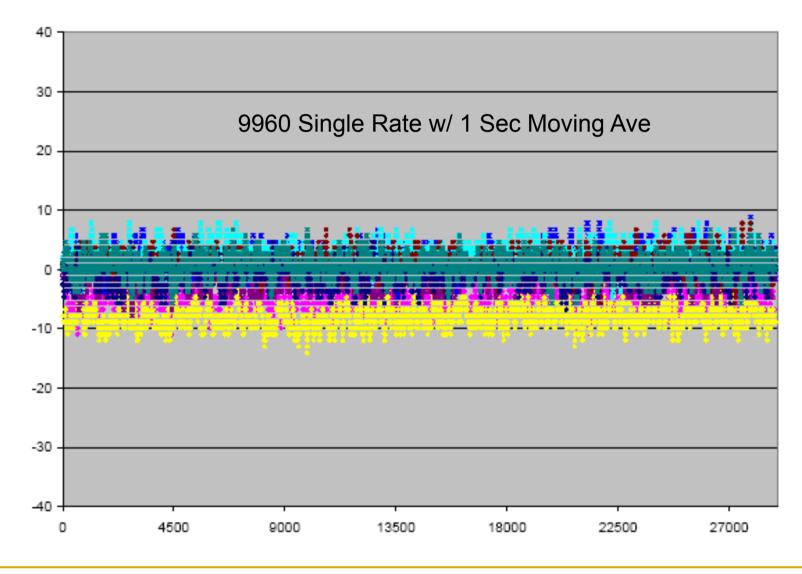
Megapulse Incorporated

Test Data – Baseline "All Good" Condition

		Raw	5Hz Exp	1Hz Exp	0.2Hz Exp
Single Rate 9960	Std Dev	8.3	2.2	0.8	0.5
	Latest	66	12	4	3
	Earliest	-33	-9	-4	-2
Dual Rate 9960	Std Dev	17.8	7.8	1.5	0.6
	Latest	95	37	8	3
	Earliest	-42	-22	-7	-3
Dual Rate 9940	Std Dev	14.8	9.3	2.5	0.7
	Latest	87	41	9	3
	Earliest	-38	-18	-6	-3

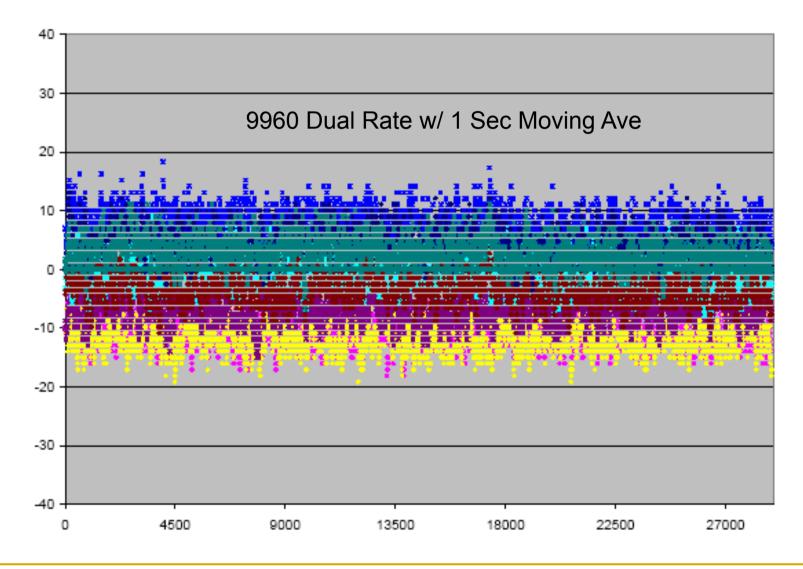
Values in the above table are in nanoseconds for a one hour data set of ~290,000 pulses. At the 5 second averaging interval (0.2Hz) all performance requirements are met. Effects of jitter and dispersion are visible in the raw and 5Hz (automatic blink setting?) data.

Single Rate Dispersion for "All Good"



Megapulse Incorporated

Dual Rate Dispersion for "All Good"



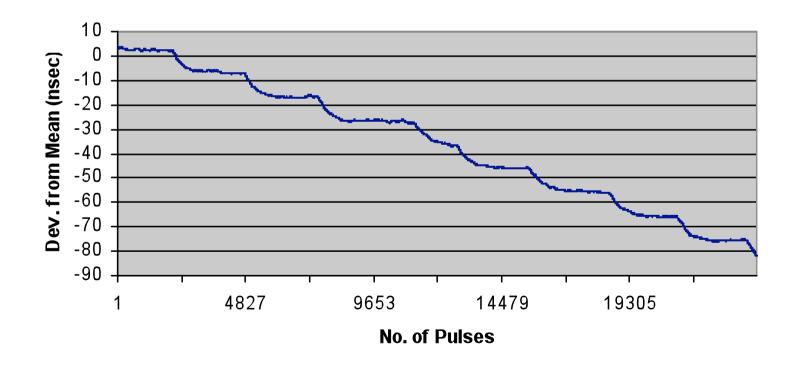
Megapulse Incorporated

Accufix 7500 Assessment – Tests Run

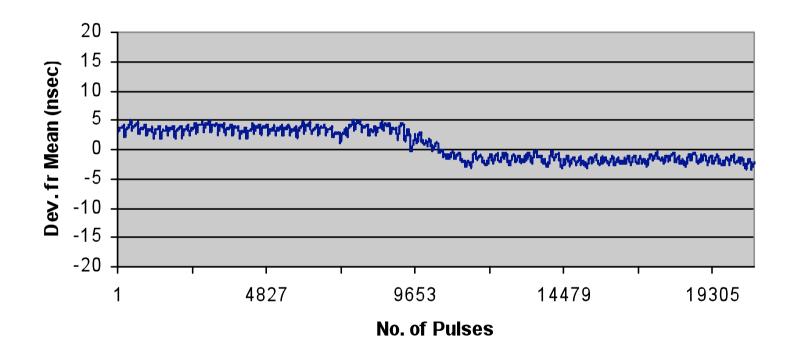
- Transmitter stability under simulated operating conditions is acceptable. The issue is thus managing the likely real expected & unexpected events including:
 - Antenna system changes
 - Maintenance practices
 - Fault tolerance
 - Redundancies
 - Operational Concepts

• Tuner responds to changes in either the tank or antenna system and is measured by digital sampling of antenna ground return

Manual Tuning Bumps (5 Sec Exp Ave)



Blink Enabled on Dual Rate 9940 (5 Sec Exp Ave)

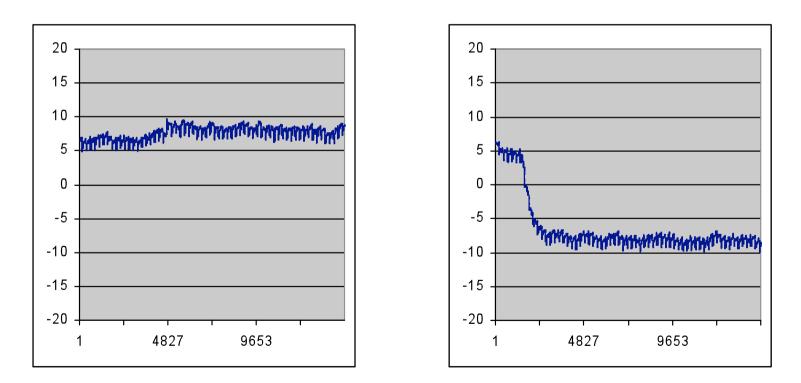


 Pulse dispersion means that when two of eight pulses disappear in the blink sequence that there is a resulting timing bias

Megapulse Incorporated

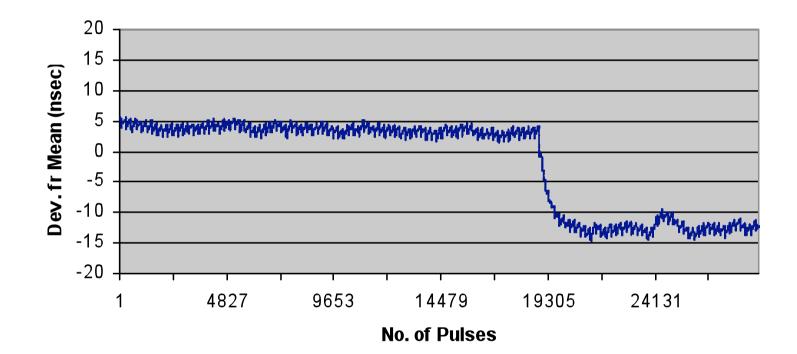
October, 2008

 HCG maintenance (common) or failure (rare) result in allocation dependent errors exhibiting a jump when turned off and a minor wobble when turned on.



Megapulse Incorporated

Dual Rate 9940 TCA Switchover (5 Sec Exp Ave)

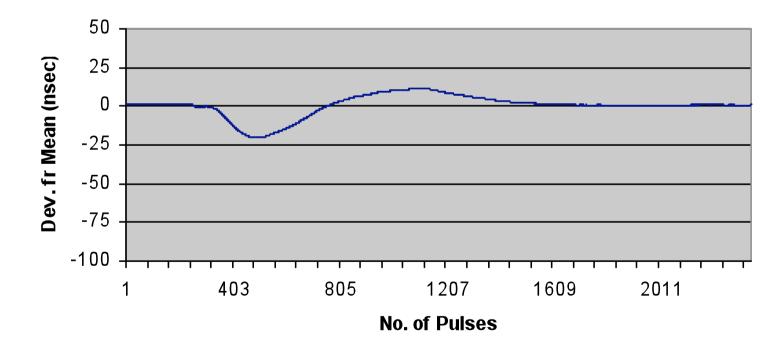


Ambiguity <25nsec exists in ToT from TCS. At start-up this is compensated with external loop but a commanded switchover may create an unnecessary timing jump</p>

Megapulse Incorporated

The Coupling Output Switchover causes an interruption of triggers for ~2.5 seconds that results in a timing wobble with a duration of about 15 seconds

SR9960 Coupling Output Switchover (5 Sec Exp Ave)



Pulse Zero Crossing Stability

• Two allocations of DHC were tested

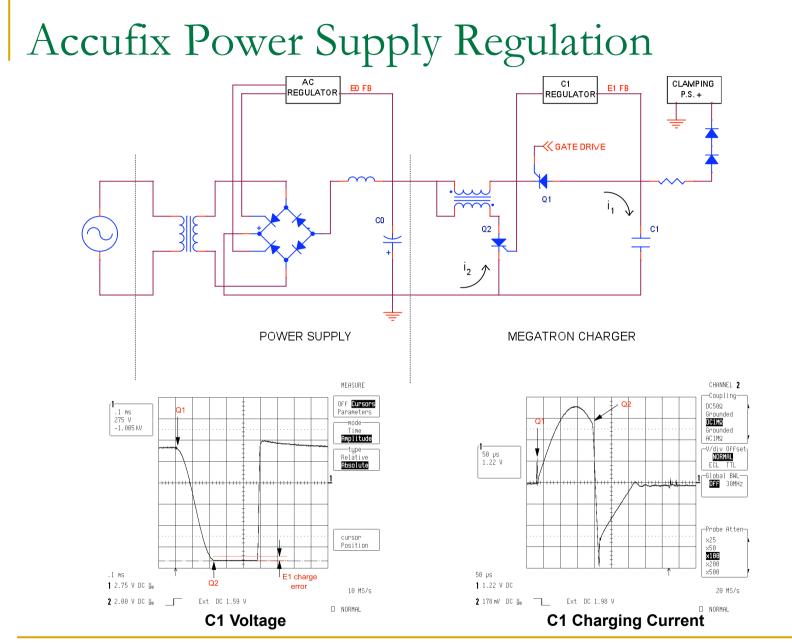
Zero Crossing	Time (us)	Tolerance (ns)	5-5-3-3	4-4-4-4
4	20	±5	-16	-17
5	25	±5	-5	-5
6	30	Standard	0	0
7	35	±5	3	4
8	40	±5	4	6
9	45	±5	5	4
10	50	±5	4	5
11	55	±5	5	5
12	60	±5	5	4

Test Data & Analysis – Summary

Test	Issue	Cause
SR Full Power	Minor Pulse Jitter	E1 Control
DR Full Power	Cross Rate Jitter	E0 Control
	Minor Pulse Jitter	E1 Control
Tuning Match & Response	Timing Jump	Tuning limit too high
Blink	Timing Jump	E0 Control
HCG Maint & Failure	Timing Wobble	E0 Control
	Timing Jump	Ambiguity
TCA Switchover	Timing Wobble	E0 Control
	Varying ToT	Ambiguity
Coupling Output Switch	Timing Wobble	E0 Control
	Timing Jump	Tank/Tuning Mismatch
Zero Crossing 4-12	#4 > desired threshold	DHC relative timing

Test Summary with Solutions

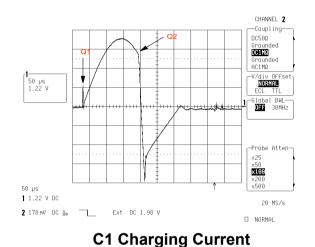
Test	Issue	Cause	Solution
SR Full Power	Minor Pulse Jitter	E1 Control	Component Change
DR Full Power	Cross Rate Jitter	E0 Control	HCGPS Redesign
	Minor Pulse Jitter	E1 Control	Component Change
Tuning Match & Response	Timing Jump	Tuning limit too high	TCA Software
Blink	Timing Jump	E0 Control	HCGPS Redesign
HCG Maint & Failure	Timing Wobble	E0 Control	HCGPS Redesign
	Timing Jump	Ambiguity	TCA Software
TCA Switchover	Timing Wobble	E0 Control	HCGPS Redesign
	Varying ToT	Ambiguity	TCA Software
Coupling Output Switch	Timing Wobble	E0 Control	HCGPS Redesign
	Timing Jump	Tank/Tuning Mismatch	Parallel Tuning
Zero Crossing 4-12	#4 > desired threshold	DHC relative timing	Config File Adjust

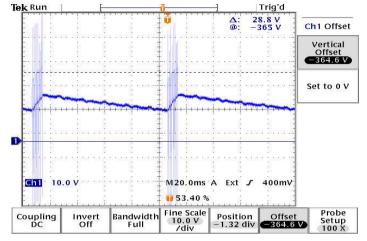


Megapulse Incorporated

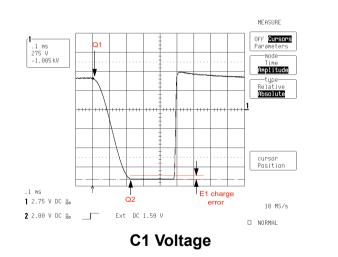
October, 2008

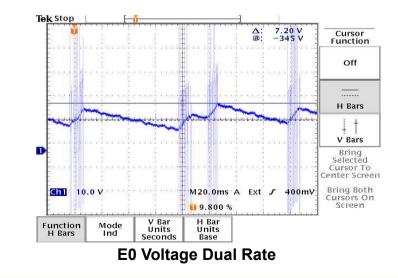
Accufix Power Supply Regulation





E0 Voltage Single Rate



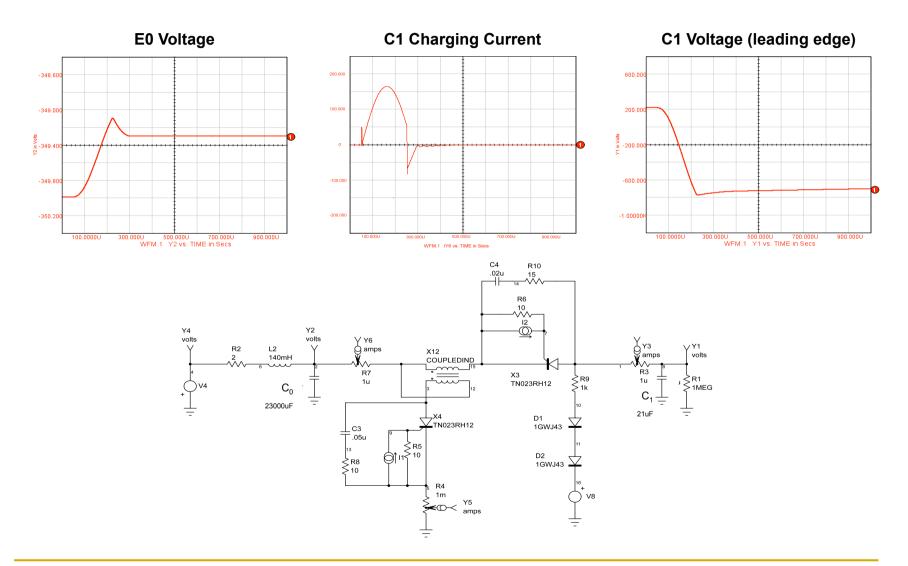


Megapulse Incorporated

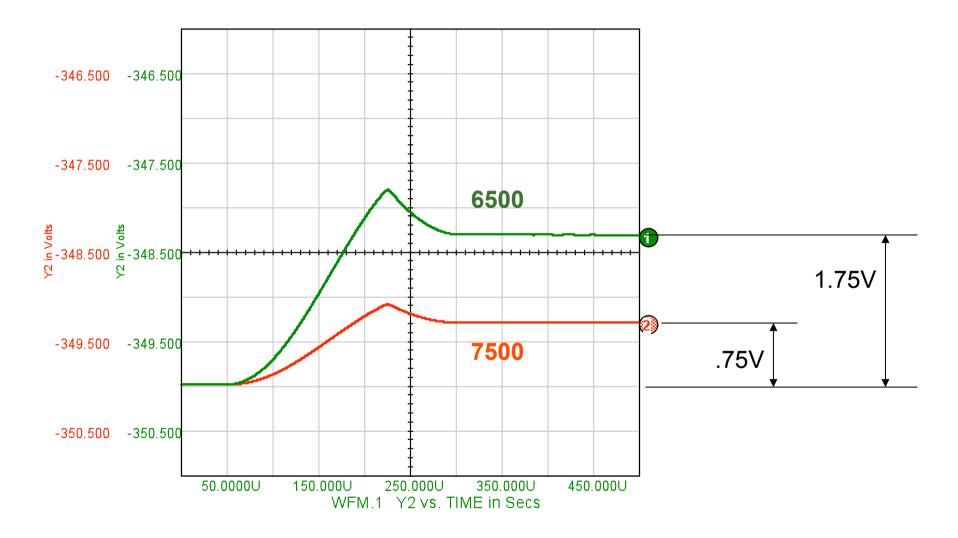
Accufix Power Supply Regulation

- Present Concept Phase Control
 - The difference between E0 and "Set E0" is fed to the integrator;
 - Output is compared with a ramp that is reset synchronously with "nulls" of line voltage;
 - When the ramp voltage reaches the level established by the integrator, a comparator enables Gate Drive generator and capacitor C0 is charged;
- Revised Concept
 - Continuous regulation of E0
 - Eliminates need for either ramp or feedback loop
- Verification through simulation

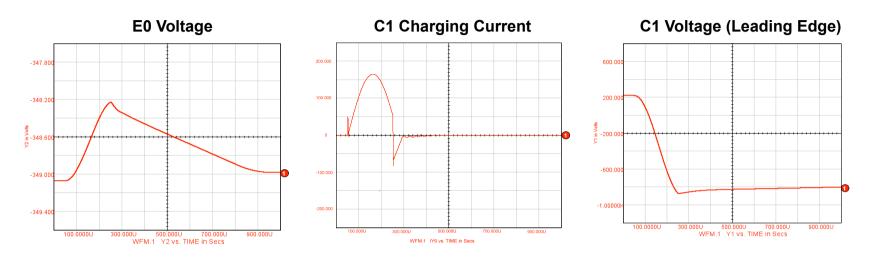
Simulation of Power Supply Regulation



Simulation of Power Supply Regulation



Simulation of Power Supply Regulation



Eo Voltage Regulator

PS Redesign Expected Performance

- Shaded areas in yellow benefit
- Dispersion will be reduced on both single and dual rate
- Slow Dual Rate effect is eliminated
- Individual raw outliers will still exist but reduced in magnitude
- Permits tight tolerance on ABS (~25nsec)
- Applicable to AN/FPN-64 and Accufix 6500

		Raw	5Hz Exp	1Hz Exp	0.2Hz Exp
Single Rate 9960	Std Dev	8.3	2.2	0.8	0.5
	Latest	66	12	4	3
	Earliest	-33	-9	-4	-2
Dual Rate 9960	Std Dev	17.8	7.8	1.5	0.6
	Latest	95	37	8	3
	Earliest	-42	-22	-7	-3
Dual Rate 9940	Std Dev	14.8	9.3	2.5	0.7
	Latest	87	41	9	3
	Earliest	-38	-18	-6	-3

Upgrade Path for Existing Systems

• Accufix 7500 (USCG post 2001)

- Minor power supply upgrade
- **TCS** software upgrade
- Accufix 6500 (NELS/FERNS 1990s) & Accufix 6500 (Saudi/China/France 1980s) & AN-FPN-64 various generations (USCG and CCG)
 - Replace Power supply
 - Replace Control Console (Except Niijima)

Summary

- The Megapulse principle of pulse generation and control is elegantly simple
- New receiver technologies and higher performance requirements are placing new demands on the "certainty" of signal characteristics.
- These requirements are evolving through processes such as RTCM but hopefully will be firmed in the nearest future
- Existing and Modernized Loran systems must be upgraded to meet eLoran